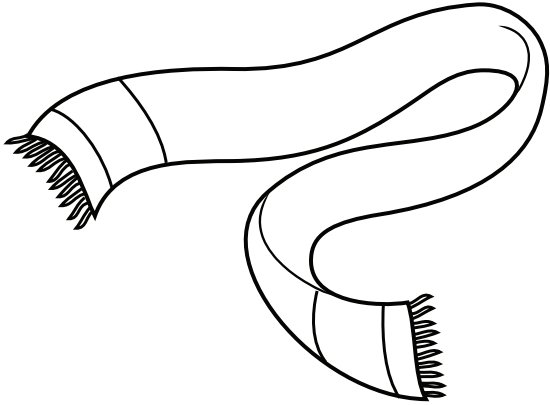
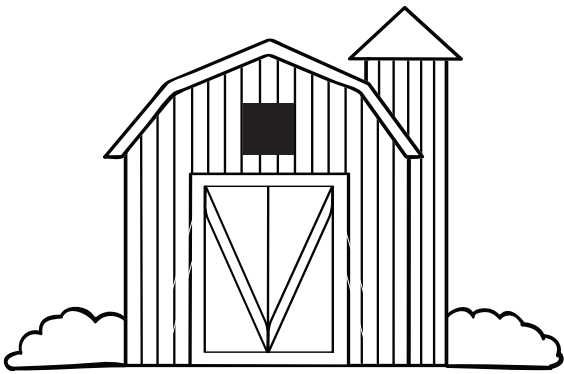


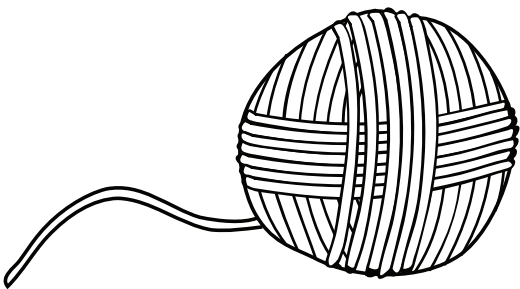
r-controlled vowels: ar



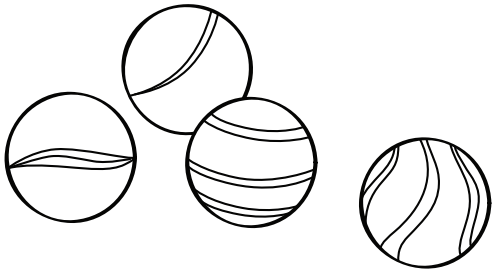
scarf



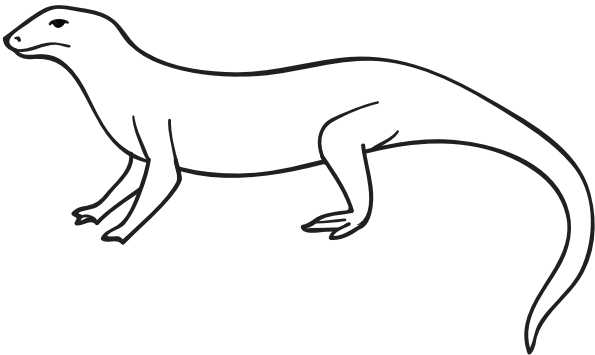
barn



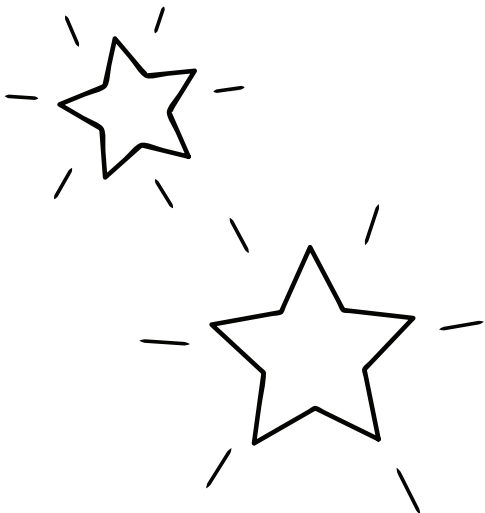
yarn



marble

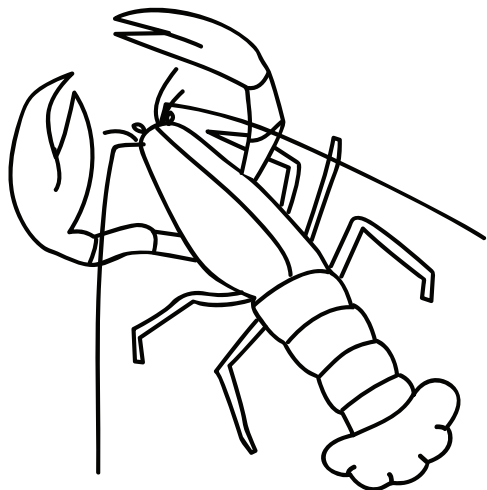


lizard

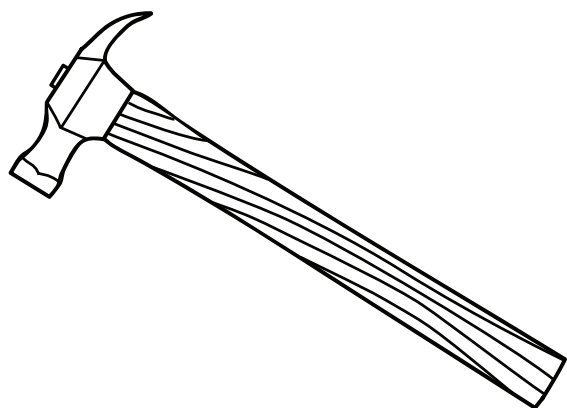


star

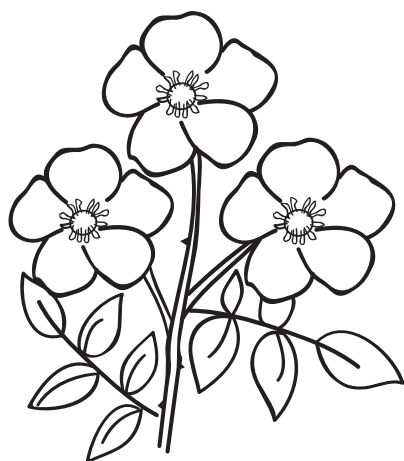
r-controlled vowels: er



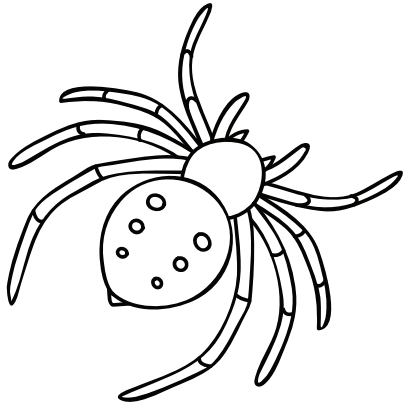
lobster



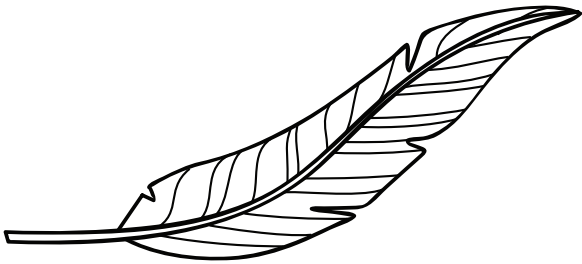
hammer



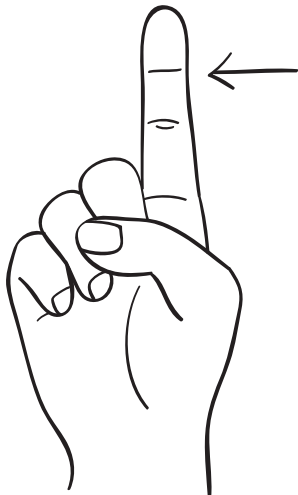
flower



spider

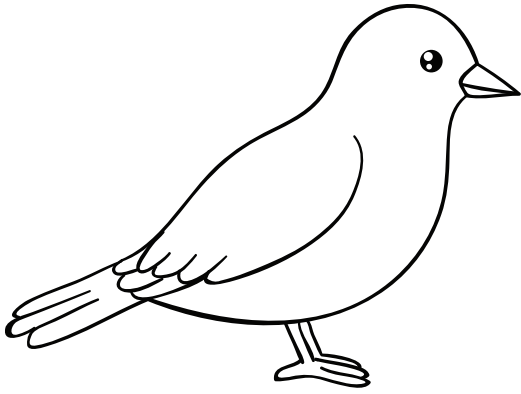


feather

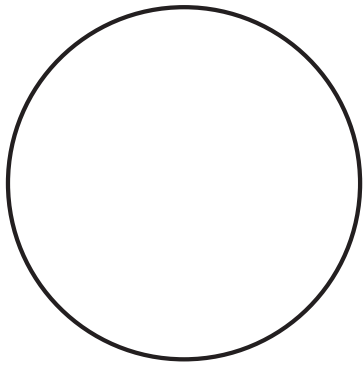


finger

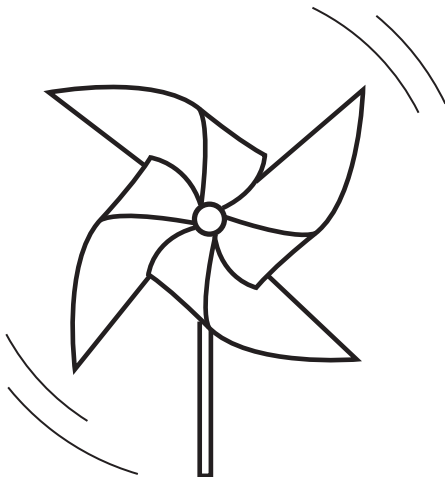
r-controlled vowels: ir



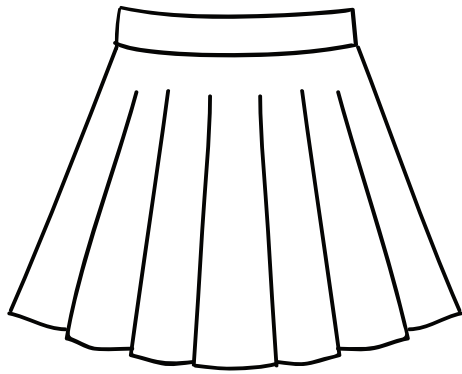
bird



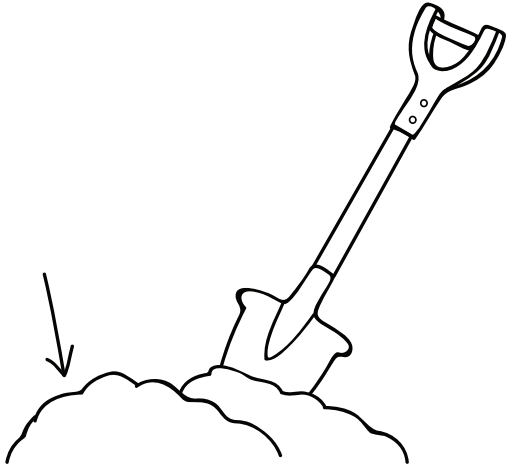
circle



twirl



skirt

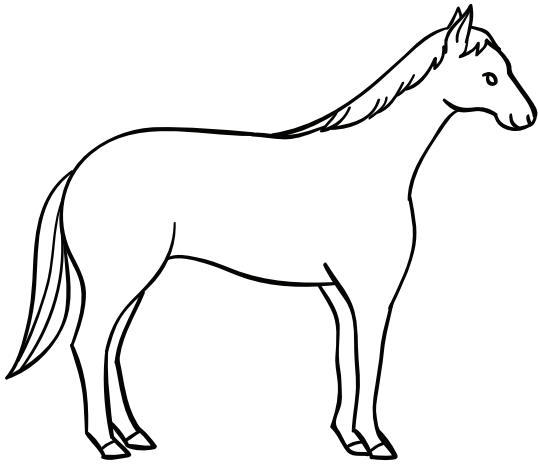


dirt

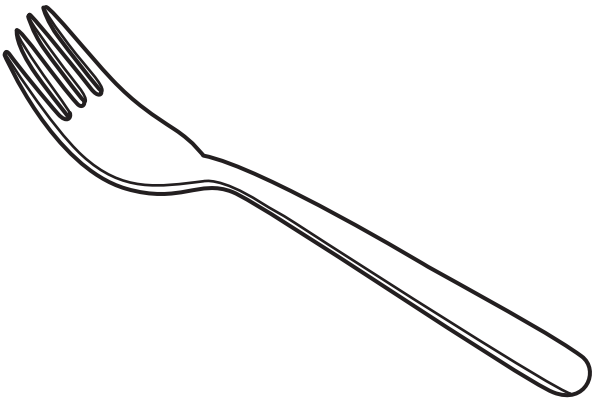
30

thirty

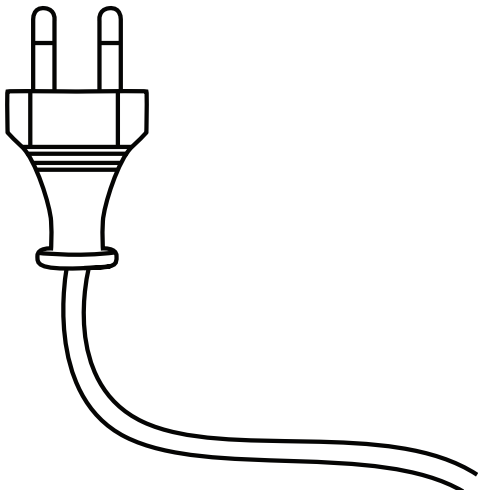
r-controlled vowels: or



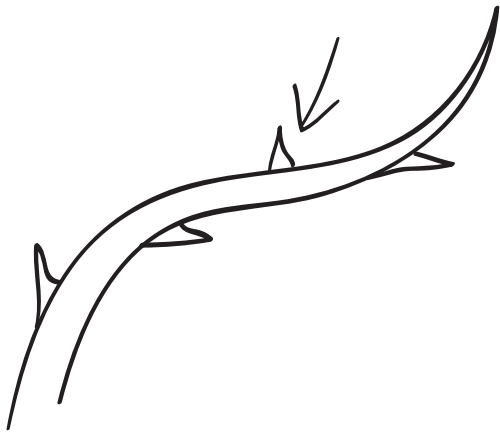
horse



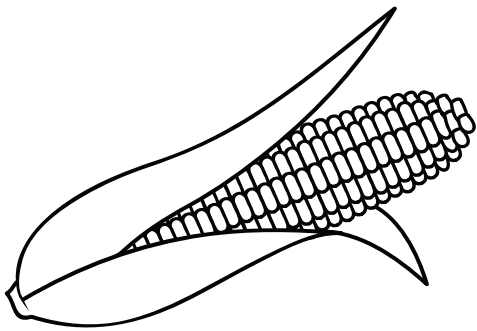
fork



cord



thorn



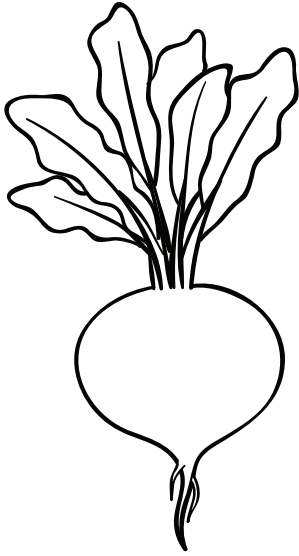
corn



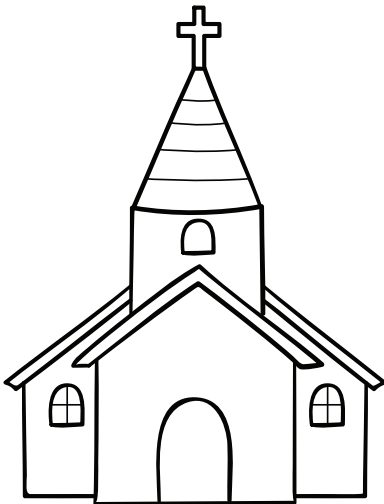
horn



r-controlled vowels: ur



turnip



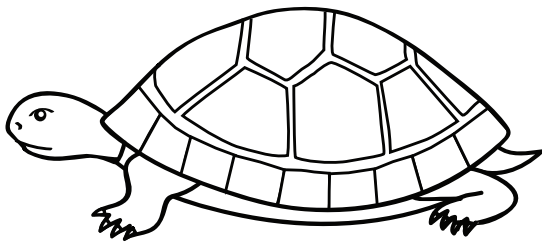
church



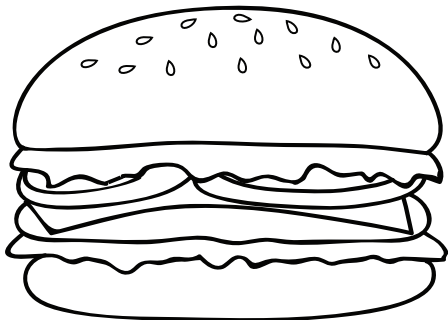
hurt



surf



turtle



burger